



**INDEX B400**  
**TRAUB TNA400.2**

**Disk-type turret VDI40**

Tool holder      Overview

## **Note on applicability**

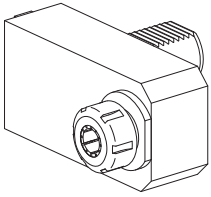
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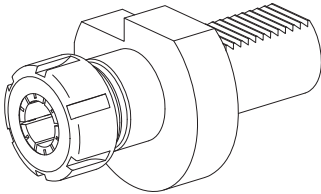
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# Stationary tool holder Disk-type turret Shank VDI40



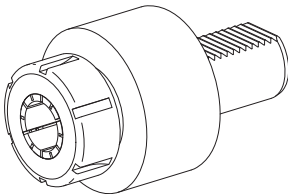
## 10512881 Drilling tool holder

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 25
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / – / 80 (3.15) mm (")



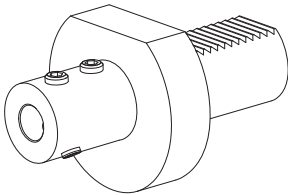
## 11005033 Drilling tool holder, Form E4

<b>Fixation</b>	none
<b>Mounting</b>	ER 32
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	85 (3.35) / – / – mm (")



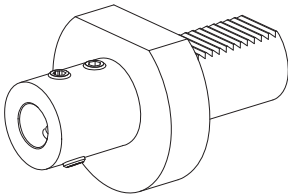
## 10818472 Drilling tool holder, Form E4

<b>Fixation</b>	none
<b>Mounting</b>	ER 40
<b>Cooling</b>	internal, $p_{max}$ 20 bar
<b>X / Y / Z</b>	80 (3.15) / – / – mm (")



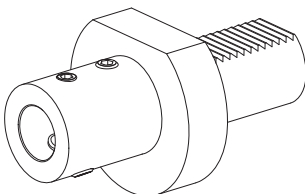
## 10683918 Drilling tool holder, Form E1

<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D16 (0.63 ")
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	67 (2.64) / – / – mm (")



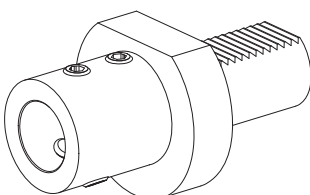
## 10295079 Drilling tool holder, Form E1

<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D20 (0.79 ")
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	67 (2.64) / – / – mm (")



## 10195001 Drilling tool holder, Form E1

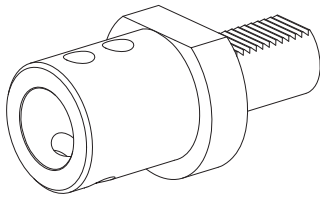
<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D25 (0.98 ")
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / – / – mm (")



## 10944270 Drilling tool holder, Form E1

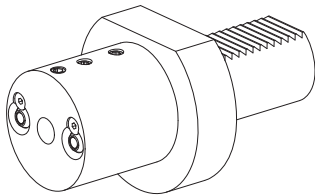
<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D32 (1.26 ")
<b>Cooling</b>	internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / – / – mm (")

# Stationary tool holder Disk-type turret Shank VDI40



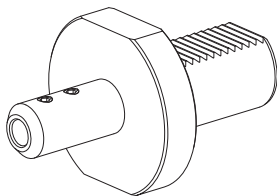
## 10792184 Drilling tool holder, Form E1

<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D40 (1.57 ")
<b>Cooling</b>	internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	90 (3.54) / - / - mm (")



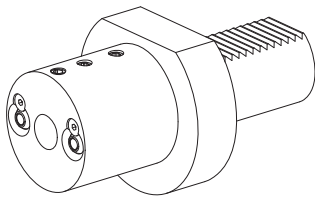
## 10239810 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D12 (0.47 ")
<b>Cooling</b>	external and internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	60 (2.36) / - / - mm (")



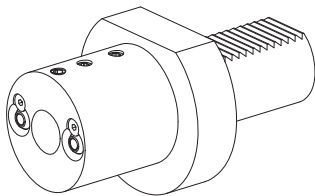
## 10666791 Drilling tool holder, Specially for the marking tool WriteStar

<b>Fixation</b>	none
<b>Mounting</b>	D12 (0.47 ")
<b>Cooling</b>	-
<b>X / Y / Z</b>	68 (2.68) / - / - mm (")



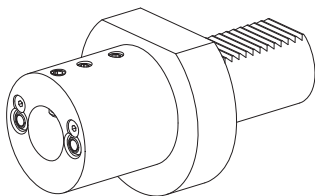
## 11043517 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D16 (0.63 ")
<b>Cooling</b>	external and internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	60 (2.36) / - / - mm (")



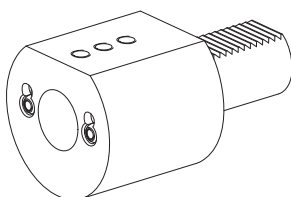
## 10306113 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D20 (0.79 ")
<b>Cooling</b>	external and internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / - / - mm (")



## 10739038 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D25 (0.98 ")
<b>Cooling</b>	external and internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / - / - mm (")

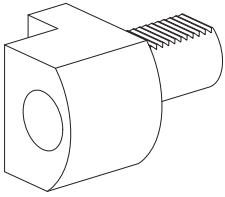


## 10204339 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D32 (1.26 ")
<b>Cooling</b>	external and internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	75 (2.95) / - / - mm (")

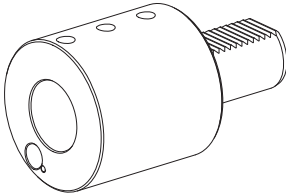
# Stationary tool holder

## Disk-type turret Shank VDI40



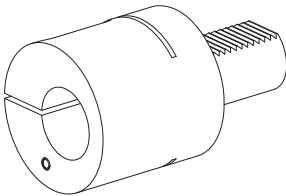
### 10616221 Drilling tool holder

<b>Fixation</b>	none
<b>Mounting</b>	D32 (1.26 ")
<b>Cooling</b>	external and internal, $p_{max}$ 80 bar
<b>X / Y / Z</b>	60 (2.36) / - / 25 (0.98) mm (")



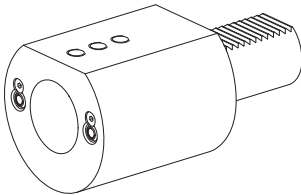
### 10046170 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D40 (1.57 ")
<b>Cooling</b>	external, $p_{max}$ 20 bar
<b>X / Y / Z</b>	85 (3.35) / - / - mm (")



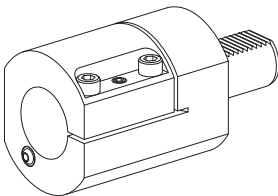
### 11013124 Drilling tool holder

<b>Fixation</b>	none
<b>Mounting</b>	D40 (1.57 ")
<b>Cooling</b>	external, $p_{max}$ 20 bar
<b>X / Y / Z</b>	85 (3.35) / - / 10 (0.39) mm (")



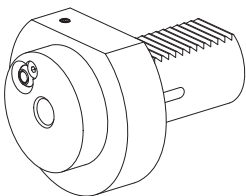
### 11018965 Drilling tool holder, Form E2

<b>Fixation</b>	none
<b>Mounting</b>	D40 (1.57 ")
<b>Cooling</b>	external and internal, $p_{max}$ 40 bar
<b>X / Y / Z</b>	90 (3.54) / - / - mm (")



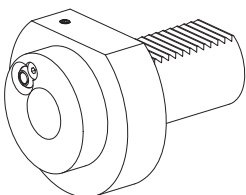
### 10004799 Drilling tool holder

<b>Fixation</b>	none
<b>Mounting</b>	D50 (1.97 ")
<b>Cooling</b>	external, $p_{max}$ 20 bar
<b>X / Y / Z</b>	125 (4.92) / - / - mm (")



### 10268157 Drilling tool holder

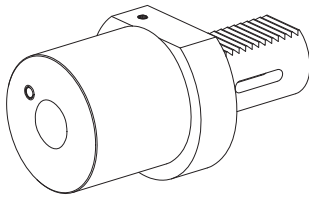
<b>Fixation</b>	none
<b>Mounting</b>	MK2
<b>Cooling</b>	internal, $p_{max}$ 20 bar
<b>X / Y / Z</b>	36 (1.42) / - / - mm (")



### 10943551 Drilling tool holder

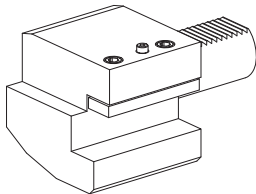
<b>Fixation</b>	none
<b>Mounting</b>	MK3
<b>Cooling</b>	internal, $p_{max}$ 20 bar
<b>X / Y / Z</b>	36 (1.42) / - / - mm (")

# Stationary tool holder Disk-type turret Shank VDI40



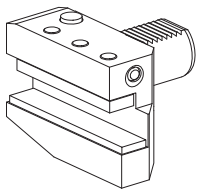
## 10502684 Drilling tool holder

<b>Fixation</b>	none
<b>Mounting</b>	MK4
<b>Cooling</b>	internal, $p_{\max}$ 20 bar
<b>X / Y / Z</b>	80 (3.15) / - / - mm (")



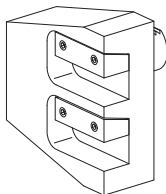
## 10474700 Turning tool holder, Form C1

<b>Fixation</b>	none
<b>Mounting</b>	square 25x25
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	85 (3.35) / - / 42.5 (1.67) mm (")



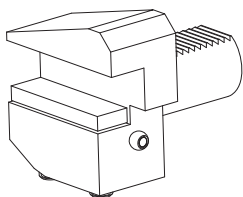
## 12102383 Turning tool holder, Form B1/B4

<b>Fixation</b>	-
<b>Mounting</b>	square 20x20
<b>Cooling</b>	external, $p_{\max}$ 80 bar
<b>X / Y / Z</b>	44 (1.73) / - / 75.6 (2.98) mm (")



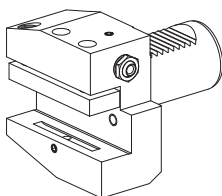
## 10104630 Turning tool holder, double

<b>Fixation</b>	none
<b>Mounting</b>	square 25x25
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	50 (1.97) / $\pm 27$ ( $\pm 1.06$ ) / 80 (3.15) mm (")



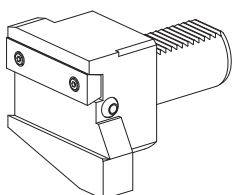
## 10698206 Turning tool holder, C-axis for main and counter spindles

<b>Fixation</b>	none
<b>Mounting</b>	square 25x25
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	44 (1.73) / - / 42.5 (1.67) mm (")



## 12066424 Turning tool holder, Form B1

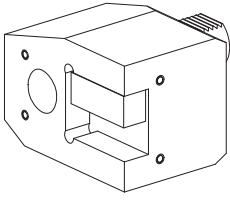
<b>Fixation</b>	none
<b>Mounting</b>	square 25x25
<b>Cooling</b>	external and internal, $p_{\max}$ 80 bar
<b>X / Y / Z</b>	22 (0.87) / - / 42.5 (1.67) mm (")



## 10986030 Grooving tool holder, vertically adjustable

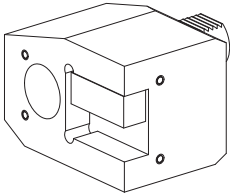
<b>Fixation</b>	none
<b>Mounting</b>	Trapezoid 32x5
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	44 (1.73) / - / 42.5 (1.67) mm (")

# Stationary tool holder Disk-type turret Shank VDI40



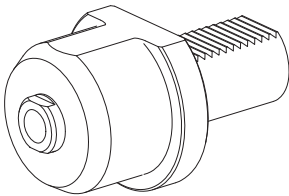
## 10495097 Drilling and turning holder

<b>Fixation</b>	none
<b>Mounting</b>	D32 (1.26 ")/Square 25x25
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	93 (3.66) / – / 92 (3.62) mm (")



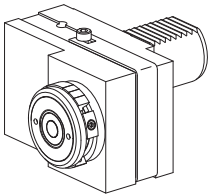
## 10665399 Drilling and turning holder

<b>Fixation</b>	none
<b>Mounting</b>	D40 (1.57 ")/Square 25x25
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	93 (3.66) / – / 92 (3.62) mm (")



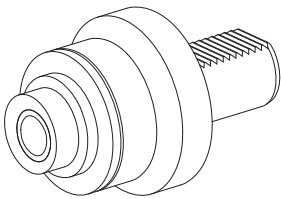
## 10708899 Center holder, live

<b>Fixation</b>	none
<b>Mounting</b>	D15.4 (0.61 ") /Cone 1:7.5
<b>Cooling</b>	–
<b>X / Y / Z</b>	65 (2.56) / – / – mm (")



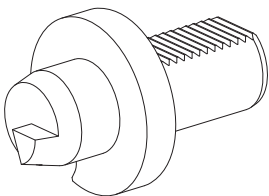
## 10429774 Embossing roll holder

<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	–
<b>X / Y / Z</b>	75 (2.95) / – / 67.5 (2.66) mm (")



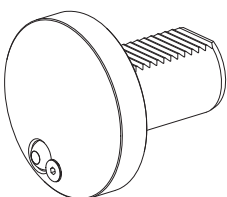
## 10792376 Reaming tool holder, adjustable

<b>Fixation</b>	none
<b>Mounting</b>	DIN 1835 B/E D20 (0.79 ")
<b>Cooling</b>	internal, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	78 (3.07) / – / – mm (")



## 10016826 Calibrating tool

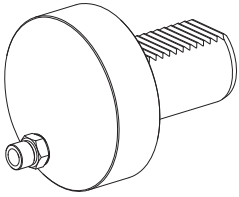
<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	–
<b>X / Y / Z</b>	70 (2.76) / – / – mm (")



## 10241951 Coolant nozzle

<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	external, $p_{\max}$ 40 bar
<b>X / Y / Z</b>	15 (0.59) / – / – mm (")

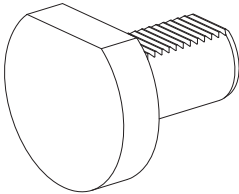
# Stationary tool holder Disk-type turret Shank VDI40



## 10410109 Coolant nozzle

<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	external, $p_{\max}$ 80 bar
<b>X / Y / Z</b>	25 (0.98) / – / – mm (")

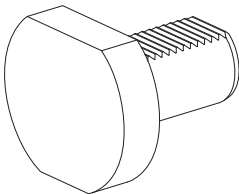
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## 10569380 Blanking plug, Plastic

<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	–
<b>X / Y / Z</b>	20 (0.79) / – / – mm (")

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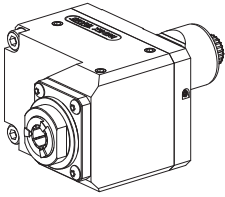
## 10841958 Blanking plug, Steel

<b>Fixation</b>	none
<b>Mounting</b>	–
<b>Cooling</b>	–
<b>X / Y / Z</b>	20 (0.79) / – / – mm (")

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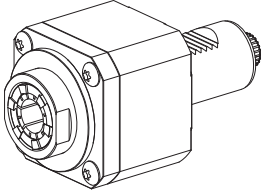


# Live tool holder Disk-type turret Shank VDI40



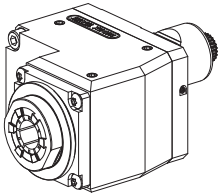
## 12020040 Drilling unit

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 20
<b>Cooling</b>	internal, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:2 (0.5)
<b>X / Y / Z</b>	103.5 (4.07) / – / 45 (1.77) mm (")



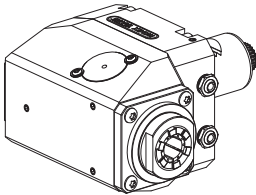
## 12021037 Milling unit

<b>Fixation</b>	none
<b>Mounting</b>	ER 32
<b>Cooling</b>	external, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:1 (1)
<b>X / Y / Z</b>	85 (3.35) / – / – mm (")



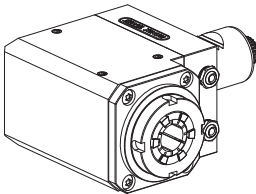
## 12020031 Milling unit

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 32
<b>Cooling</b>	internal, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:1 (1)
<b>X / Y / Z</b>	117.5 (4.63) / – / 45 (1.77) mm (")



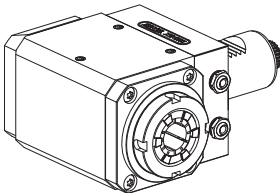
## 12022951 Drilling unit

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 25
<b>Cooling</b>	external, internal optional, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:2 (0.5)
<b>X / Y / Z</b>	70 (2.76) / – / 97 (3.82) mm (")



## 12019255 Milling unit

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 32
<b>Cooling</b>	external, internal optional, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:1 (1)
<b>X / Y / Z</b>	70 (2.76) / – / 93.5 (3.68) mm (")



## 12019258 Milling unit

<b>Fixation</b>	Aligning system
<b>Mounting</b>	ER 32
<b>Cooling</b>	external, internal optional, $p_{\max}$ 80 bar
<b>Speed ratio</b>	1:1 (1)
<b>X / Y / Z</b>	70 (2.76) / – / 74.5 (2.93) mm (")







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