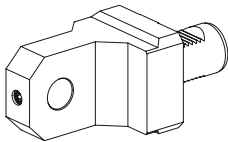


## INDEX G40.2

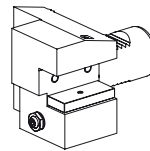
Tool holder      Basic equipment

## INDEX G400.2, VDI40 - Basic Equipment-Tool Holders

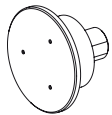
We recommend the following basic equipment for tool holders and accessories.



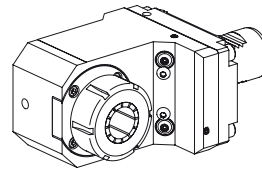
**1x Bar stop, live**  
 Part no. 10875475  
 Fixation none  
 Mounting D25  
 Cooling –  
 X / Y / Z 90 / – / 1 mm



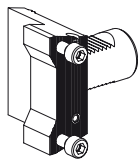
**6x Turning tool holder, form C2/C3**  
 Part no. 12098663  
 Fixation W-serration  
 Mounting Square 25x25  
 Cooling external & internal,  $p_{max}$  80 bar  
 X / Y / Z 60,6 / – / 47,5 mm



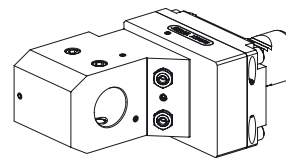
**1x Bar stop, live**  
 Part no. 10452051  
 Fixation –  
 Mounting D85  
 Cooling –  
 X / Y / Z – / – / 30 mm



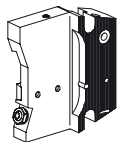
**4x Drill holder**  
 Part no. 10829165  
 Fixation W-serration  
 Mounting ER 40  
 Cooling external,  $p_{max}$  20 bar  
 X / Y / Z 110 / – / 49 mm



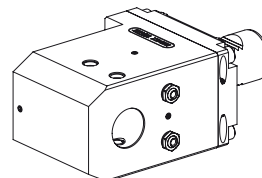
**1x Base holder, adjustable**  
 Part no. 10846334  
 Fixation W-serration  
 Mounting –  
 Cooling external  
 X / Y / Z 17 / – / 34,8 mm



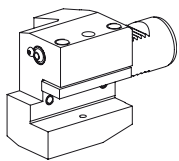
**2x Drill holder**  
 Part no. 12036278  
 Fixation W-serration  
 Mounting DIN 1835 B/E D32  
 Cooling external & internal,  $p_{max}$  80 bar  
 X / Y / Z 110 / – / – mm



**1x Grooving tool holder block**  
 Part no. 10908238  
 Fixation –  
 Mounting Trapez 32x8  
 Cooling external & internal,  $p_{max}$  80 bar  
 X / Y / Z 87,5 / – / 20 mm



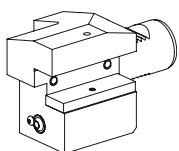
**4x Drill holder**  
 Part no. 12026368  
 Fixation W-serration  
 Mounting DIN 1835 B/E D32  
 Cooling external & internal,  $p_{max}$  80 bar  
 X / Y / Z 110 / – / 57,5 mm



**10x Turning tool holder, form C1/C4**  
 Part no. 10965815  
 Fixation none  
 Mounting Square 25x25  
 Cooling external,  $p_{max}$  20 bar  
 X / Y / Z 85 / – / 42,5 mm

**2x Reduction sleeve D32/06**  
 Part no. 10735500

**2x Reduction sleeve D32/10**  
 Part no. 10264567

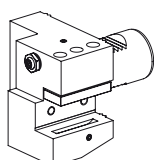


**6x Turning tool holder, form C2/C3**  
 Part no. 10810887  
 Fixation none  
 Mounting Square 25x25  
 Cooling external,  $p_{max}$  20 bar  
 X / Y / Z 85 / – / 47,5 mm



**2x Reduction sleeve D32/12**  
 Part no. 10865452

**2x Reduction sleeve D32/16**  
 Part no. 10246709



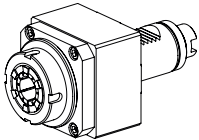
**10x Turning tool holder, form C1/C4**  
 Part no. 12077312  
 Fixation W-serration  
 Mounting Square 25x25  
 Cooling external & internal,  $p_{max}$  80 bar  
 X / Y / Z 61,3 / – / 47,5 mm

**2x Reduction sleeve D32/20**  
 Part no. 10787586

**2x Reduction sleeve D32/25**  
 Part no. 10626419

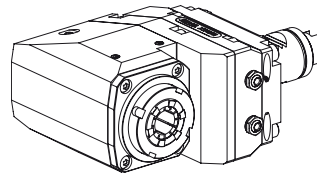
## INDEX G400.2, VDI40 - Basic Equipment-Tool Holders

We will be happy to send you an individual offer. Simply give us a call at +49 711 3191-9854 or send us an e-mail to [werkzeughalter@index-werke.de](mailto:werkzeughalter@index-werke.de)



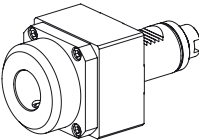
### 4x Milling unit

Part no. 12088208  
 Fixation none  
 Mounting ER 32  
 Cooling external,  $p_{max}$  80 bar  
 Transmission ratio 1:1 (1)  
 X / Y / Z 82 / - / - mm



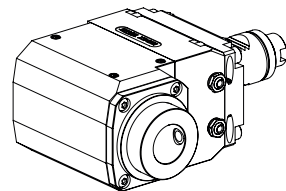
### 2x Milling unit

Part no. 12042168  
 Fixation W-serration  
 Mounting ER 32  
 Cooling external,  $p_{max}$  80 bar  
 Transmission ratio 1:1 (1)  
 X / Y / Z 110 / - / 49,5 mm



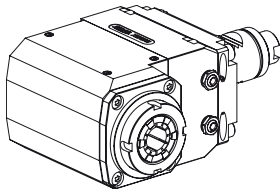
### 3x Milling unit

Part no. 12028521  
 Fixation none  
 Mounting D32  
 Cooling external,  $p_{max}$  80 bar  
 Transmission ratio 1:1 (1)  
 X / Y / Z 85 / - / - mm



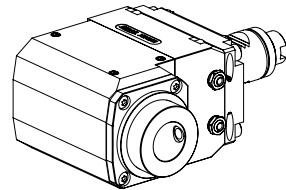
### 1x Milling unit

Part no. 12032576  
 Fixation W-serration  
 Mounting D32  
 Cooling external, opt.internal,  $p_{max}$  80 bar  
 Transmission ratio 1:1 (1)  
 X / Y / Z 110 / - / 100 mm



### 4x Milling unit

Part no. 12033177  
 Fixation W-serration  
 Mounting ER 32  
 Cooling external, opt.internal,  $p_{max}$  80 bar  
 Transmission ratio 1:1 (1)  
 X / Y / Z 110 / - / 93,5 mm



### 1x Milling unit

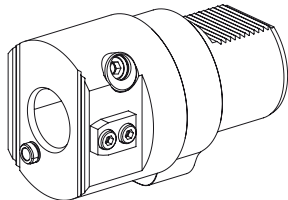
Part no. 12032524  
 Fixation W-serration  
 Mounting D32  
 Cooling external, opt.internal,  $p_{max}$  80 bar  
 Transmission ratio 2:1 (2)  
 X / Y / Z 110 / - / 100 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

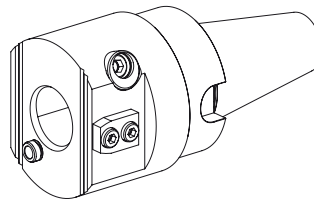
## INDEX G400.2 - Basic Equipment-Machine Accessories

You will also get from INDEX presetting adapters and mounting aids for damage-free installation and measuring your tool holders.



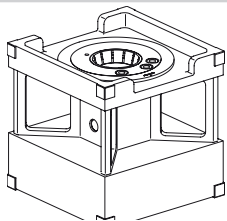
**Presetting adapter  
VDI80**

**Tool mounting VDI40**  
Part no. 10531917



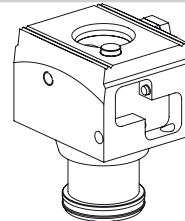
**Presetting adapter  
quick-release taper 50**

**Tool mounting VDI40**  
Part no. 10921942



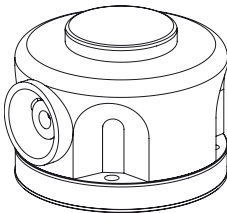
**Pre-adjustment block**

**Basic body**  
Part no. 10444808



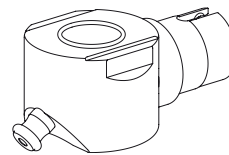
**Pre-adjustment block**

**Adapter tool mounting VDI40**  
Part no. 10946082



**Mounting aid TOOLFIX**

**Basic body**  
Part no. 10917422

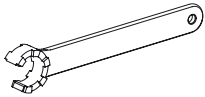


**Mounting aid TOOLFIX**

**Adapter tool mounting VDI40**  
Part no. 10416978

## INDEX G400.2 - Basic Equipment-Machine Accessories

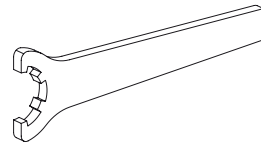
You will also get from INDEX other accessories.



**Chuck Key**

**Type ER32**

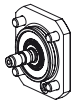
Part no. 10174063



**Chuck Key**

**Type ER40**

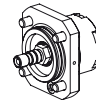
Part no. 10474438



**IC-attachment**

**Internal cooling 80 bar**

Part no. 10687215



**IC-attachment**

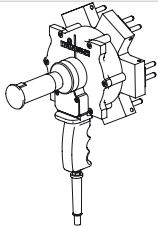
**Internal cooling 160 bar**

Part no. 10236572

## INDEX G400.2 - Basic Equipment-Machine Accessories

For best operation of your machine, INDEX offers tailor-made spindle reducers and clamping devices.

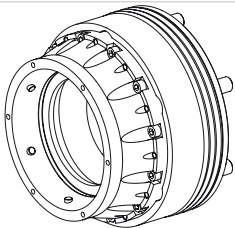
### Spindle diameter 120mm



**Hainbuch, Changing Fixture pneumatic  
Spanntop nova chuck**

Part no. 12066309

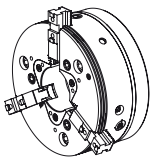
Clamping device size 125  
External clamping



**Hainbuch  
Spanntop nova chuck, Modular**

Part no. 12080565

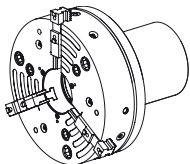
Spindle clearance 104/120mm  
Spindle mounting KK11  
Clamping device size 125



**Schunk  
Rota THW Plus 315 - 104 - A11**

Part no. 12080519

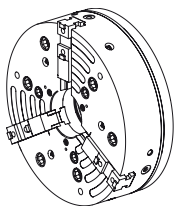
Spindle clearance 102/120mm  
Spindle mounting KK11  
Clamping device size 315



**Schunk  
Rota THW Plus 400 - 120 - A11**

Part no. 12029596

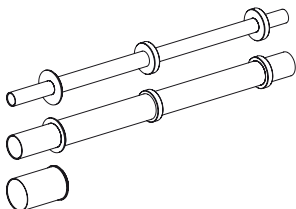
Spindle clearance 104/120mm  
Spindle mounting KK11  
Clamping device size 400



**Schunk  
Rota THW Plus 500 - 128 - A11 GBK**

Part no. 12080564

Spindle clearance 120/128mm  
Spindle mounting KK11  
Clamping device size 500



**Spindle clearance 120mm  
Clamping stroke 48mm**  
Material diameter D40 - D120

Please note the part no. from the  
Spindle Reductions section under [ixshop.ixworld.com](http://ixshop.ixworld.com)

# INDEX

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**INDEX-Werke GmbH & Co. KG  
Hahn & Tessky**

Plochinger Straße 92  
D-73730 Esslingen

Fon +49 711 3191-0  
Fax +49 711 3191-587

[info@index-werke.de](mailto:info@index-werke.de)  
[www.index-werke.de](http://www.index-werke.de)