

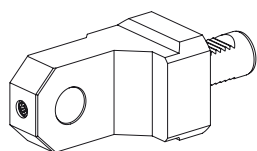


INDEX G300.2

Tool holder Basic equipment

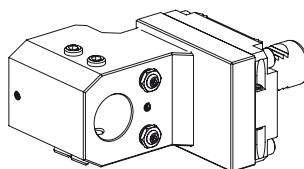
INDEX G300.2, VDI30 - Basic Equipment - Tool Holders

We recommend the following basic equipment for tool holders and accessories.



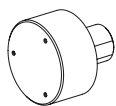
1x Bar stop, live

Part no. 11018887
Fixation none
Mounting –
Cooling –
X / Y / Z 92 / – / 31 mm



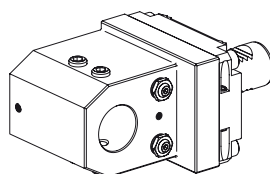
2x Drill holder

Part no. 10092885
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 100 / – / mm



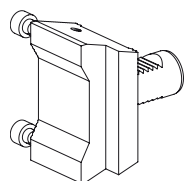
1x Bar stop, live

Part no. 10900227
Fixation –
Mounting D58
Cooling –
X / Y / Z – / – / 30 mm



4x Drill holder

Part no. 10941548
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 90 / – / 30 mm



1x Base holder, adjustable

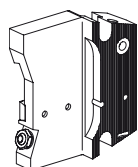
Part no. 10774339
Fixation W-serration
Mounting –
Cooling external, p_{max} 20 bar
X / Y / Z 38 / – / 32 mm

2x Reduction sleeve D32/06

Part no. 10735500

2x Reduction sleeve D32/10

Part no. 10264567



1x Grooving tool holder block

Part no. 10453502
Fixation –
Mounting Trapezoidal 32x8
Cooling external, p_{max} 80 bar
X / Y / Z 87,5 / – / 20 mm

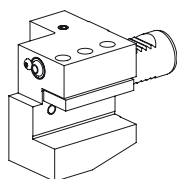


2x Reduction sleeve D32/12

Part no. 10865452

2x Reduction sleeve D32/16

Part no. 10246709



10x Turning tool holder, form C1/C4

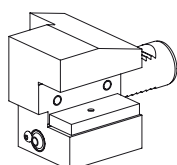
Part no. 10663275
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 70 / – / 40 mm

2x Reduction sleeve D32/20

Part no. 10787586

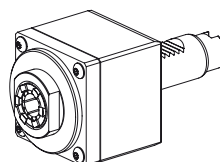
2x Reduction sleeve D32/25

Part no. 10626419



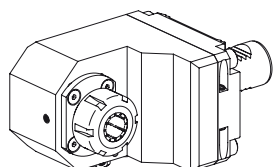
6x Turning tool holder, form C2/C3

Part no. 10719601
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 70 / – / 46 mm



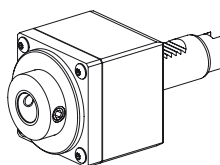
4x Milling unit

Part no. 10692074
Fixation none
Mounting ER 25
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 81 / – / mm



4x Drill holder

Part no. 10192281
Fixation W-serration
Mounting ER 25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 90 / – / 29 mm

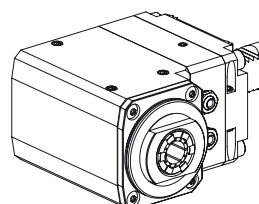


3x Milling unit

Part no. 10657344
Fixation none
Mounting DIN 1835 B/E D20
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 86.5 / – / mm

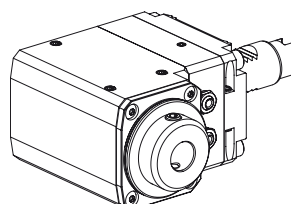
INDEX G300.2, VDI30 - Basic Equipment - Tool Holders

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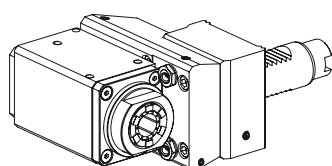
4x Milling unit

Part no. 10571448
Fixation W-serration
Mounting ER 25
Cooling external, opt. internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 84 mm



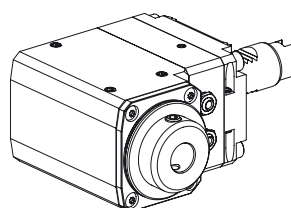
1x Milling unit

Part no. 10202810
Fixation W-serration
Mounting DIN 1835 B/E D20
Cooling external, opt. internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 93 mm



2x Milling unit

Part no. 10005333
Fixation W-serration
Mounting ER 25
Cooling external, opt. internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 22 mm



1x Milling unit

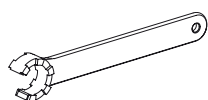
Part no. 10011322
Fixation W-serration
Mounting DIN 1835 B/E D20
Cooling external, opt. internal, p_{max} 80 bar
Transmission ratio 2:1 (2)
X / Y / Z 90 / - / 93 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

INDEX G300.2, VDI30 - Basic Equipment-Machine Accessories

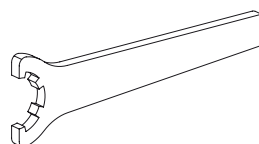
You will also get from INDEX other accessories.



Chuck Key

Type E25AX

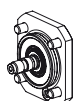
Part no. 10179444



Chuck Key

Type ER25

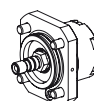
Part no. 10802433



IC-attachment

Internal cooling 80 bar

Part no. 10687215



IC-attachment

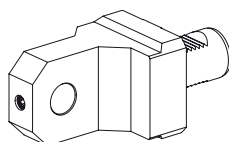
Internal cooling 160 bar

Part no. 10236572

For more information see ixshop.ixworld.com

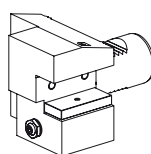
INDEX G300.2, VDI40 - Basic Equipment-Tool Holders

We recommend the following basic equipment for tool holders and accessories.



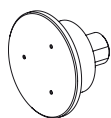
1x Bar stop, live

Part no. 10875475
Fixation none
Mounting D25
Cooling –
X / Y / Z 90 / – / 1 mm



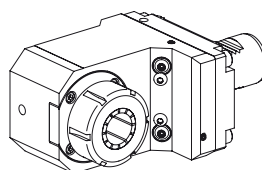
6x Turning tool holder, form C2/C3

Part no. 12098663
Fixation W-serration
Mounting Square 25x25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 60,6 / – / 47,5 mm



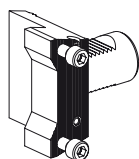
1x Bar stop, live

Part no. 10452051
Fixation –
Mounting D85
Cooling –
X / Y / Z – / – / 30 mm



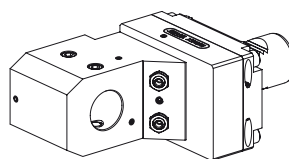
4x Drill holder

Part no. 10829165
Fixation W-serration
Mounting ER 40
Cooling external, p_{max} 20 bar
X / Y / Z 110 / – / 49 mm



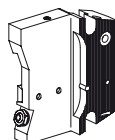
1x Base holder, adjustable

Part no. 10846334
Fixation W-serration
Mounting –
Cooling external
X / Y / Z 17 / – / 34,8 mm



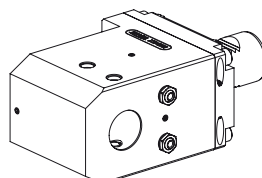
2x Drill holder

Part no. 12036278
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 110 / – / – mm



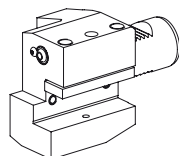
1x Grooving tool holder block

Part no. 10908238
Fixation –
Mounting Trapez 32x8
Cooling external & internal, p_{max} 80 bar
X / Y / Z 87,5 / – / 20 mm



4x Drill holder

Part no. 12026368
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 110 / – / 57,5 mm



10x Turning tool holder, form C1/C4

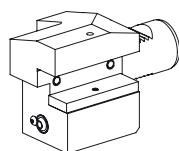
Part no. 10965815
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 20 bar
X / Y / Z 85 / – / 42,5 mm

2x Reduction sleeve D32/06

Part no. 10735500

2x Reduction sleeve D32/10

Part no. 10264567



6x Turning tool holder, form C2/C3

Part no. 10810887
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 20 bar
X / Y / Z 85 / – / 47,5 mm

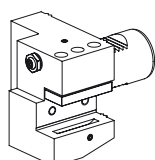


2x Reduction sleeve D32/12

Part no. 10865452

2x Reduction sleeve D32/16

Part no. 10246709



10x Turning tool holder, form C1/C4

Part no. 12077312
Fixation W-serration
Mounting Square 25x25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 61,3 / – / 47,5 mm

2x Reduction sleeve D32/20

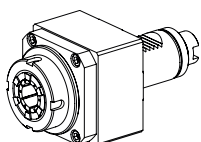
Part no. 10787586

2x Reduction sleeve D32/25

Part no. 10626419

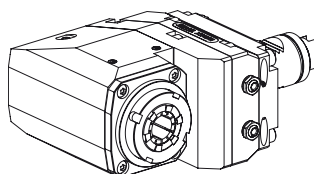
INDEX G300.2, VDI40 - Basic Equipment-Tool Holders

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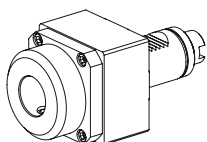
4x Milling unit

Part no. 12088208
Fixation none
Mounting ER 32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 82 / - / - mm



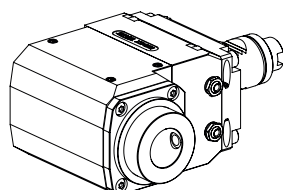
2x Milling unit

Part no. 12042168
Fixation W-serration
Mounting ER 32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 49,5 mm



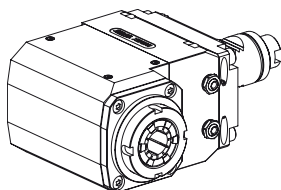
3x Milling unit

Part no. 12028521
Fixation none
Mounting D32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 85 / - / - mm



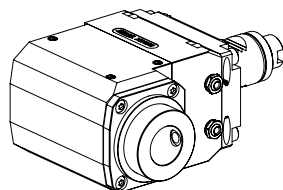
1x Milling unit

Part no. 12032576
Fixation W-serration
Mounting D32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 100 mm



4x Milling unit

Part no. 12033177
Fixation W-serration
Mounting ER 32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 93,5 mm



1x Milling unit

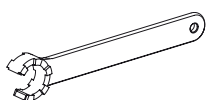
Part no. 12032524
Fixation W-serration
Mounting D32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 2:1 (2)
X / Y / Z 110 / - / 100 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

INDEX G300.2, VDI40 - Basic Equipment-Machine Accessories

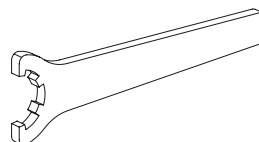
You will also get from INDEX other accessories.



Chuck Key

Type ER32

Part no. 10174063



Chuck Key

Type ER40

Part no. 10474438



IC-attachment

Internal cooling 80 bar

Part no. 10687215



IC-attachment

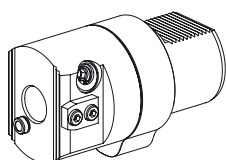
Internal cooling 160 bar

Part no. 10236572

For more information see ixshop.ixworld.com

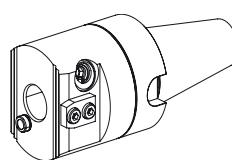
INDEX G300.2 - Basic Equipment-Machine Accessories

You will also get from INDEX presetting adapters and mounting aids for damage-free installation and measuring your tool holders.



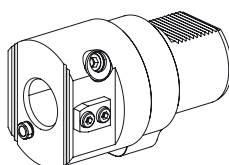
**Presetting adapter
VDI80**

Tool mounting VDI30
Part no. 10864045



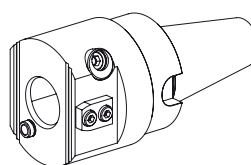
**Presetting adapter
quick-release taper 50**

Tool mounting VDI30
Part no. 10740620



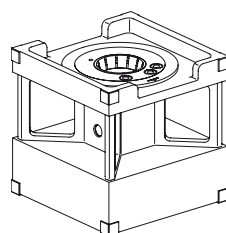
**Presetting adapter
VDI80**

Tool mounting VDI40
Part no. 10531917



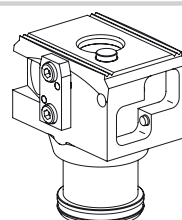
**Presetting adapter
quick-release taper 50**

Tool mounting VDI40
Part no. 10921942



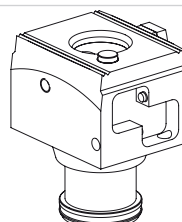
Pre-adjustment block

Basic body
Part no. 10444808



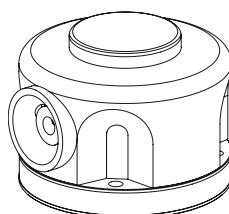
Pre-adjustment block

Adapter tool mounting VDI30
Part no. 10300226



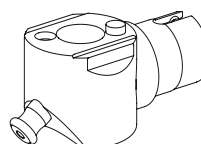
Pre-adjustment block

Adapter tool mounting VDI40
Part no. 10946082



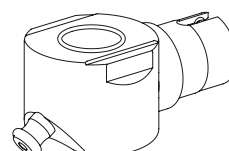
Mounting aid TOOLFIX

Basic body
Part no. 10917422



Mounting aid TOOLFIX

Adapter tool mounting VDI30
Part no. 10127253



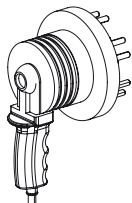
Mounting aid TOOLFIX

Adapter tool mounting VDI40
Part no. 10416978

INDEX G300.2 - Basic Equipment-Machine Accessories

For best operation of your machine, INDEX offers tailor-made spindle reducers and clamping devices.

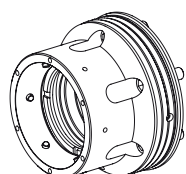
Spindle diameter 102mm



**Hainbuch, Changing Fixture pneumatic
Spanntop mini chuck, Spanntop nova chuck**

Part no. 10965185

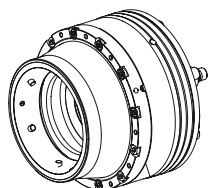
Clamping device size 100
External clamping



**Hainbuch
Spanntop nova chuck, Modular**

Part no. 12029594

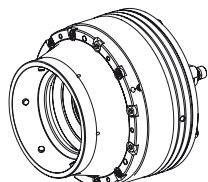
Spindle clearance 102mm
Spindle mounting KK8
Clamping device size 100



**Hainbuch
Spanntop mini chuck, Combi deadlength**

Part no. 12035780

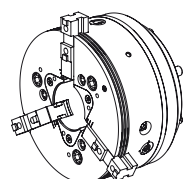
Spindle clearance 102mm
Spindle mounting KK8
Clamping device size 100



**Hainbuch
Spanntop mini chuck, Combi pull-back**

Part no. 12035882

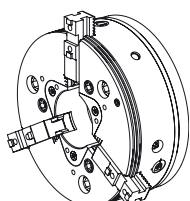
Spindle clearance 102mm
Spindle mounting KK8
Clamping device size 100



**Schunk
Rota THW Plus 260 - 81 - A8**

Part no. 12095750

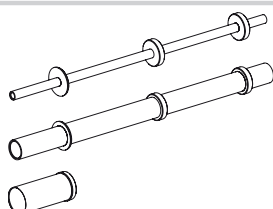
Spindle clearance 102mm
Spindle mounting KK8
Clamping device size 260



**Schunk
Rota THW Plus 315 - 104 - A8**

Part no. 12029595

Spindle clearance 102mm
Spindle mounting KK8
Clamping device size 315



**Spindle clearance 102mm
Clamping stroke 35mm
Material diameter D22 - D102**

Please note the part no. from the
Spindle Reductions section under ixshop.ixworld.com

INDEX

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