

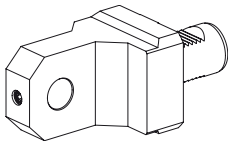
INDEX B400 TRAUB TNA400.2

Radial turret VDI40

Tool holder Basic equipment

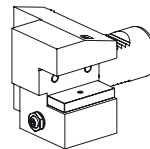
INDEX B400, TRAUB TNA400.2 - Radial turret VDI40 Basic Equipment - Tool Holders

We recommend the following basic equipment for tool holders and accessories.



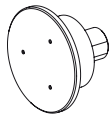
1x Bar stop, live

Part no. 10875475
Fixation none
Mounting D25
Cooling -
X / Y / Z 90 / - / 1 mm



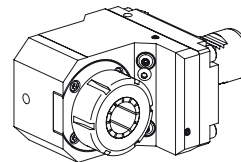
6x Turning tool holder, form C2/C3

Part no. 12098663
Fixation W-serration
Mounting Square 25x25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 60,6 / - / 47,5 mm



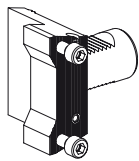
1x Bar stop, live

Part no. 10452051
Fixation -
Mounting D85
Cooling -
X / Y / Z - / - / 30 mm



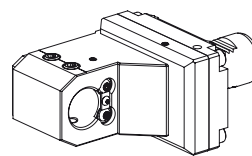
4x Drill holder

Part no. 10141629
Fixation W-serration
Mounting ER 40
Cooling external, p_{max} 40 bar
X / Y / Z 90 / - / 49 mm



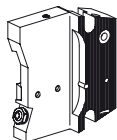
1x Base holder, adjustable

Part no. 10846334
Fixation W-serration
Mounting -
Cooling external
X / Y / Z 17 / - / 34,8 mm



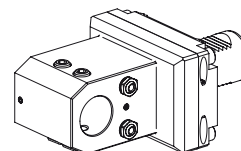
2x Drill holder

Part no. 10173165
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 20 bar
X / Y / Z 100 / - / 4 mm



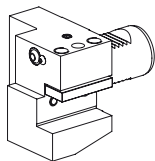
1x Grooving tool holder block

Part no. 10908238
Fixation -
Mounting Trapezoidal 32x8
Cooling external & internal, p_{max} 80 bar
X / Y / Z 87,5 / - / 20 mm



4x Drill holder

Part no. 10142897
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 100 / - / 30 mm



10x Turning tool holder, form C1/C4

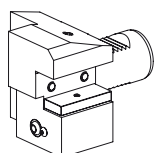
Part no. 10464052
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 20 bar
X / Y / Z 60 / - / 47,5 mm

2x Reduction sleeve D32/06

Part no. 10735500

2x Reduction sleeve D32/10

Part no. 10264567



6x Turning tool holder, form C2/C3

Part no. 10009218
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 20 bar
X / Y / Z 60 / - / 47,5 mm

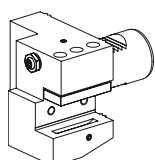


2x Reduction sleeve D32/12

Part no. 10865452

2x Reduction sleeve D32/16

Part no. 10246709



10x Turning tool holder, form C1/C4

Part no. 12077312
Fixation W-serration
Mounting Square 25x25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 60,6 / - / 47,5 mm

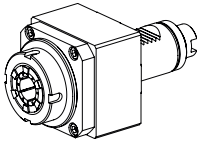
2x Reduction sleeve D32/20

Part no. 10787586

2x Reduction sleeve D32/25

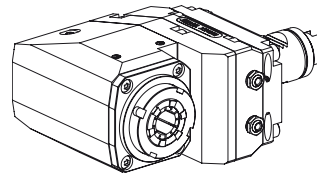
Part no. 10626419

INDEX B400, TRAUB TNA400.2 - Radial turret VDI40 Basic Equipment - Tool Holders



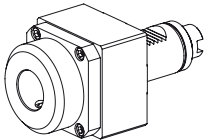
4x Milling unit

Part no. 12088208
Fixation none
Mounting ER 32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 82 / - / - mm



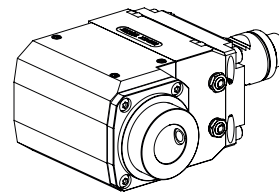
2x Milling unit

Part no. 12042168
Fixation W-serration
Mounting ER 32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 49,5 mm



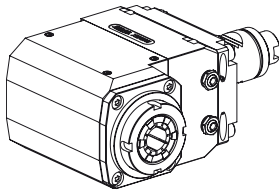
3x Milling unit

Part no. 12028521
Fixation none
Mounting D32
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 85 / - / - mm



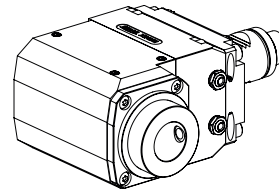
1x Milling unit

Part no. 12032576
Fixation W-serration
Mounting D32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 100 mm



4x Milling unit

Part no. 12033177
Fixation W-serration
Mounting ER 32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 110 / - / 93,5 mm



1x Milling unit

Part no. 12032524
Fixation W-serration
Mounting D32
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 2:1 (2)
X / Y / Z 110 / - / 100 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

INDEX B400, TRAUB TNA400.2 - Radial turret VDI40 Basic Equipment - Machine Accessories

For best operation of your machine, INDEX offers tailor-made spindle reducers and clamping devices.

Main spindle D82 KK8

HAINBUCH Spanntop modular 100
Part no. 12048252

Chuck Kitagawa QJR10A8
Part no. 12010059

Schunk Rota THW plus 260-81
Part no. 12031114

Changing device pneumatic
Part no. 10965185

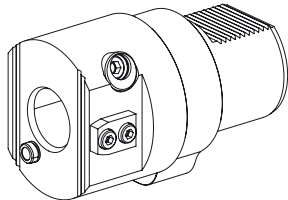
Spindle diameter D82
Clamping stroke independent
Material diameter D16 - D82

Please note the part no. from the Spindle Reductions section under ixshop.ixworld.com

We will be happy to send you an individual offer. Simply give us a call at +49 711 3191-9854 or send us an e-mail to werkzeughalter@index-werke.de

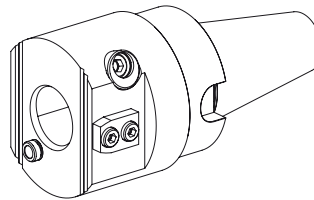
INDEX B400, TRAUB TNA400.2 - Radial turret VDI40 Basic Equipment - Machine Accessories

In addition, INDEX also provides presetting adapters, mounting aids for damage-free installation, and gauging your tool holders and other accessories.



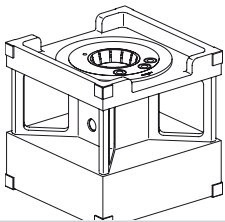
**Presetting adapter
VDI80**

Tool mounting VDI40
Part no. 10531917



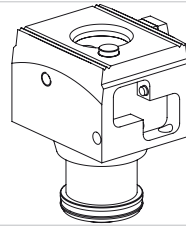
**Presetting adapter
quick-release taper 50**

Tool mounting VDI40
Part no. 10921942



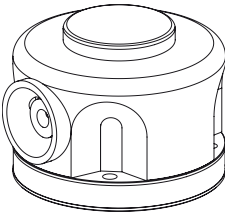
Pre-adjustment block

Basic body
Part no. 10444808



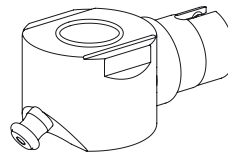
Pre-adjustment block

Adapter tool mounting VDI40
Part no. 10946082



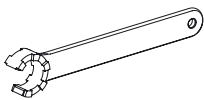
Mounting aid TOOLFIX

Basic body
Part no. 10917422



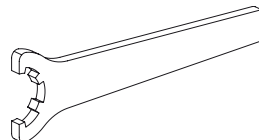
Mounting aid TOOLFIX

Adapter tool mounting VDI40
Part no. 10416978



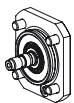
Chuck Key

Type ER32
Part no. 10174063



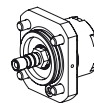
Chuck Key

Type ER40
Part no. 10474438



IC-attachment

up to 80bar
Part no. 10687215



IC-attachment

Internal cooling 160 bar
Part no. 10236572

For more information see ixshop.ixworld.com

**INDEX-Werke GmbH & Co. KG
Hahn & Tessky**

Plochinger Straße 92
D-73730 Esslingen

Fon +49 711 3191-0
Fax +49 711 3191-587

info@index-werke.de
www.index-werke.de