

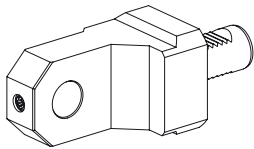
INDEX B400
TRAUB TNA400.2

Radial turret VDI30

Tool holder Basic equipment

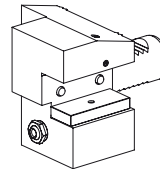
INDEX B400, TRAUB TNA400.2 - Radial turret VDI30 Basic Equipment - Tool Holders

We recommend the following basic equipment for tool holders and accessories.



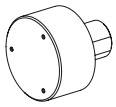
1x Bar stop, live

Part no. 11018887
Fixation none
Mounting –
Cooling –
X / Y / Z 92 / – / 31 mm



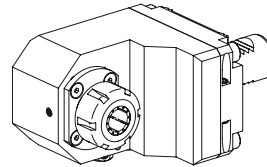
6x Turning tool holder, form C2/C3

Part no. 12048895
Fixation W-serration
Mounting Square 25x25
Cooling external, p_{max} 80 bar
X / Y / Z 60,6 / – / 56 mm



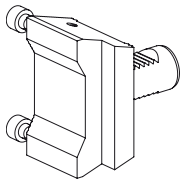
1x Bar stop, live

Part no. 10900227
Fixation –
Mounting D58
Cooling –
X / Y / Z – / – / 30 mm



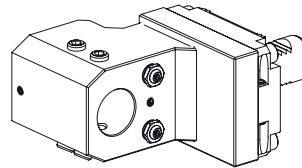
4x Drill holder

Part no. 10192281
Fixation W-serration
Mounting ER 25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 90 / – / 29 mm



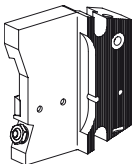
1x Base holder, adjustable

Part no. 10774339
Fixation W-serration
Mounting –
Cooling external, p_{max} 20 bar
X / Y / Z 38 / – / 32 mm



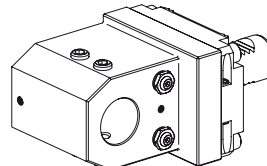
2x Drill holder

Part no. 10092885
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 100 / – / – mm



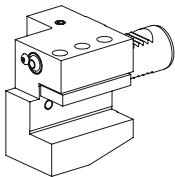
1x Grooving tool holder block

Part no. 10453502
Fixation –
Mounting Trapezoidal 32x8
Cooling external, p_{max} 80 bar
X / Y / Z 87,5 / – / 20 mm



4x Drill holder

Part no. 10941548
Fixation W-serration
Mounting DIN 1835 B/E D32
Cooling external & internal, p_{max} 80 bar
X / Y / Z 90 / – / 30 mm



10x Turning tool holder, form C1/C4

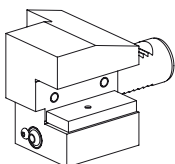
Part no. 10663275
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 70 / – / 40 mm

2x Reduction sleeve D32/06

Part no. 10735500

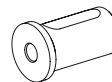
2x Reduction sleeve D32/10

Part no. 10264567



6x Turning tool holder, form C2/C3

Part no. 10719601
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 70 / – / 46 mm

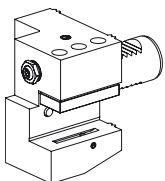


2x Reduction sleeve D32/12

Part no. 10865452

2x Reduction sleeve D32/16

Part no. 10246709



10x Turning tool holder, form C1/C4

Part no. 12056031
Fixation W-serration
Mounting Square 25x25
Cooling external, p_{max} 80 bar
X / Y / Z 60,6 / – / 40 mm

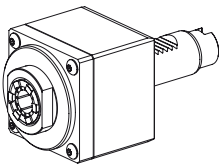
2x Reduction sleeve D32/20

Part no. 10787586

2x Reduction sleeve D32/25

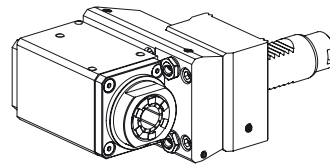
Part no. 10626419

INDEX B400, TRAUB TNA400.2 - Radial turret VDI30 Basic Equipment - Tool Holders



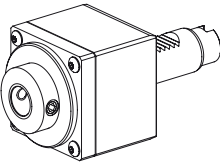
4x Milling unit

Part no. 10692074
Fixation none
Mounting ER 25
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 81 / - / - mm



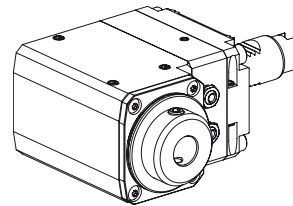
2x Milling unit

Part no. 10005333
Fixation W-serration
Mounting ER 25
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 22 mm



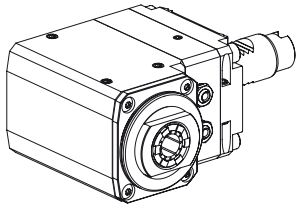
3x Milling unit

Part no. 10657344
Fixation none
Mounting DIN 1835 B/E D20
Cooling external, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 86,5 / - / - mm



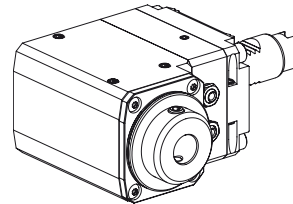
1x Milling unit

Part no. 10202810
Fixation W-serration
Mounting DIN 1835 B/E D20
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 93 mm



4x Milling unit

Part no. 10571448
Fixation W-serration
Mounting ER 25
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 1:1 (1)
X / Y / Z 90 / - / 84 mm



1x Milling unit

Part no. 10011322
Fixation W-serration
Mounting DIN 1835 B/E D20
Cooling external, opt.internal, p_{max} 80 bar
Transmission ratio 2:1 (2)
X / Y / Z 90 / - / 93 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

INDEX B400, TRAUB TNA400.2 - Radial turret VDI30 Basic Equipment - Machine Accessories

For best operation of your machine, INDEX offers tailor-made spindle reducers and clamping devices.

Main spindle D82 KK8

HAINBUCH Spanntop modular 100
Part no. 12048252

Chuck Kitagawa QJR10A8
Part no. 12010059

Schunk Rota THW plus 260-81
Part no. 12031114

Changing device pneumatic
Part no. 10965185

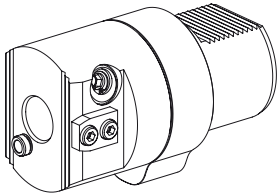
Spindle diameter D82
Clamping stroke independent
Material diameter D16 - D82

Please note the part no. from the Spindle Reductions section under ixshop.ixworld.com

We will be happy to send you an individual offer. Simply give us a call at +49 711 3191-9854 or send us an e-mail to werkzeughalter@index-werke.de

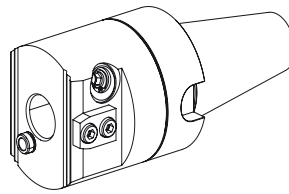
INDEX B400, TRAUB TNA400.2 - Radial turret VDI30 Basic Equipment - Machine Accessories

In addition, INDEX also provides presetting adapters, mounting aids for damage-free installation, and gauging your tool holders and other accessories.



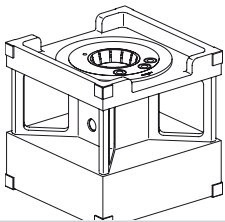
**Presetting adapter
VDI80**

Tool mounting VDI30
Part no. 10864045



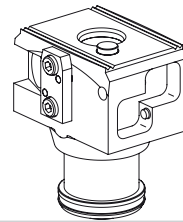
**Presetting adapter
quick-release taper 50**

Tool mounting VDI30
Part no. 10740620



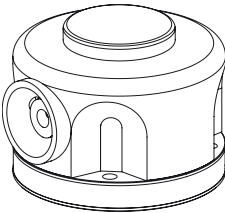
Pre-adjustment block

Basic body
Part no. 10444808



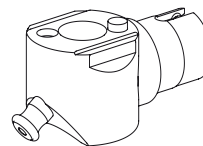
Pre-adjustment block

Adapter tool mounting VDI30
Part no. 10300226



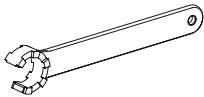
Mounting aid TOOLFIX

Basic body
Part no. 10917422



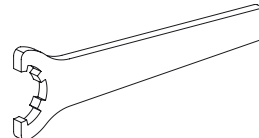
Mounting aid TOOLFIX

Adapter tool mounting VDI30
Part no. 10127253



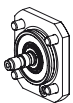
Chuck Key

Type E25
Part no. 10179444



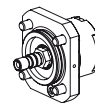
Chuck Key

Type ER25
Part no. 10802433



IC-attachment

up to 80bar
Part no. 10687215



IC-attachment

Internal cooling 160 bar
Part no. 10236572

For more information see ixshop.ixworld.com

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