

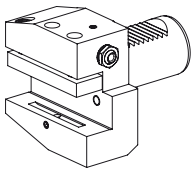
INDEX B400 TRAUB TNA400.2

Disk-type turret VDI40

Tool holder Basic equipment

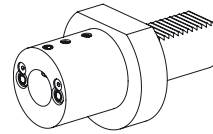
INDEX B400, TRAUB TNA400.2 - Disk-type turret VDI40 Basic Equipment - Tool Holders

We recommend the following basic equipment for tool holders and accessories.



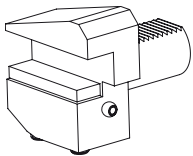
5x Turning tool holder

Part no. 12066424
Fixation none
Mounting Square 25x25
Cooling external & internal, p_{max} 80 bar
X / Y / Z 22 / - / 42,5 mm



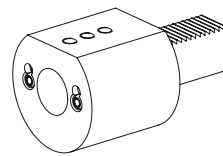
3x Drill holder, form E2

Part no. 10739038
Fixation none
Mounting D25
Cooling external & internal, p_{max} 40 bar
X / Y / Z 75 / - / - mm



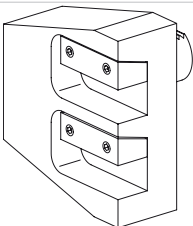
2x Turning tool holder

Part no. 10698206
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 44 / - / 42,5 mm



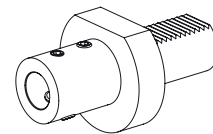
2x Drill holder, form E2

Part no. 10204339
Fixation none
Mounting D32
Cooling external & internal, p_{max} 40 bar
X / Y / Z 75 / - / - mm



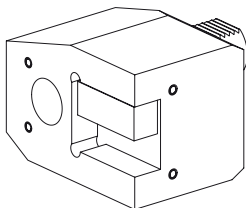
2x Turning tool holder, double

Part no. 10104630
Fixation none
Mounting Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 50 / ± 27 / 80 mm



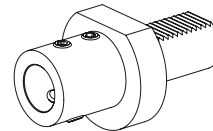
1x Drill holder, form E1

Part no. 10195001
Fixation none
Mounting DIN 1835 B/E D25
Cooling internal, p_{max} 40 bar
X / Y / Z 75 / - / - mm



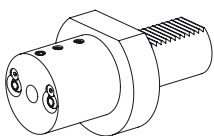
2x Drilling and turning tool holder

Part no. 10495097
Fixation none
Mounting D32/Square 25x25
Cooling external, p_{max} 40 bar
X / Y / Z 93 / - / 92 mm



1x Drill holder, form E1

Part no. 10944270
Fixation none
Mounting DIN 1835 B/E D32
Cooling internal, p_{max} 40 bar
X / Y / Z 75 / - / - mm



2x Drill holder, form E2

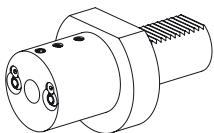
Part no. 10239810
Fixation none
Mounting D12
Cooling external & internal, p_{max} 40 bar
X / Y / Z 60 / - / - mm

2x Reduction sleeve D32/06

Part no. 10735500

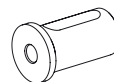
2x Reduction sleeve D32/10

Part no. 10264567



3x Drill holder, form E2

Part no. 11043517
Fixation none
Mounting D16
Cooling external & internal, p_{max} 40 bar
X / Y / Z 60 / - / - mm

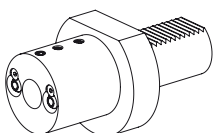


2x Reduction sleeve D32/12

Part no. 10865452

2x Reduction sleeve D32/16

Part no. 10246709



3x Drill holder, form E2

Part no. 10306113
Fixation none
Mounting D20
Cooling external & internal, p_{max} 40 bar
X / Y / Z 75 / - / - mm

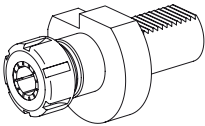
2x Reduction sleeve D32/20

Part no. 10787586

2x Reduction sleeve D32/25

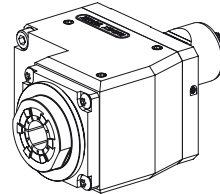
Part no. 10626419

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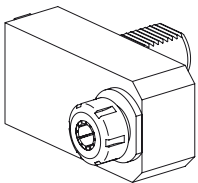
4x Drill holder, form E4

Part no. 11005033
 Fixation none
 Mounting ER 32
 Cooling internal, p_{max} 40 bar
 X / Y / Z 85 / - / - mm



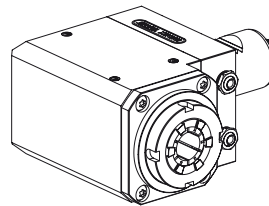
2x Milling unit

Part no. 12020031
 Fixation Aligning system
 Mounting ER 32
 Cooling internal, p_{max} 80 bar
 Transmission ratio 1:1 (1)
 X / Y / Z 117,5 / - / 45 mm



2x Drill holder

Part no. 10512881
 Fixation Aligning system
 Mounting ER 25
 Cooling internal, p_{max} 40 bar
 X / Y / Z 75 / - / 80 mm



2x Milling unit

Part no. 12019255
 Fixation Aligning system
 Mounting ER 32
 Cooling external, opt. internal, p_{max} 80 bar
 Transmission ratio 1:1 (1)
 X / Y / Z 70 / - / 93,5 mm

We will be happy to expand the listed basic equipment tailored to your production requirements.

Please keep in mind that machine-specific and material-specific components, such as clamping devices, spindle reductions and accessories are also needed for the bar loading magazine.

INDEX B400, TRAUB TNA400.2 - Disk-type turret VDI40 Basic Equipment - Machine Accessories

For best operation of your machine, INDEX offers tailor-made spindle reducers and clamping devices.

Main spindle D82 KK8

HAINBUCH Spanntop modular 100

Part no. 12048252

Chuck Kitagawa QJR10A8

Part no. 12010059

Schunk Rota THW plus 260-81

Part no. 12031114

Changing device pneumatic

Part no. 10965185

Spindle diameter D82

Clamping stroke independent

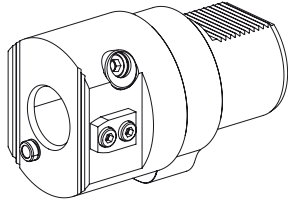
Material diameter D16 - D82

Please note the part no. from the Spindle Reductions section under ixshop.ixworld.com

We will be happy to send you an individual offer. Simply give us a call at +49 711 3191-9854 or send us an e-mail to werkzeughalter@index-werke.de

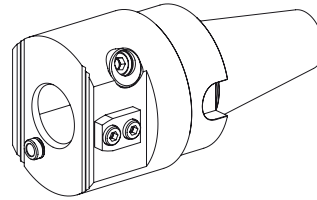
INDEX B400, TRAUB TNA400.2 - Disk-type turret VDI40 Basic Equipment - Machine Accessories

In addition, INDEX also provides presetting adapters, mounting aids for damage-free installation, and gauging your tool holders and other accessories.



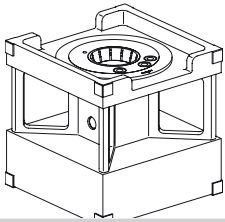
**Presetting adapter
VDI80**

Tool mounting VDI40
Part no. 10531917



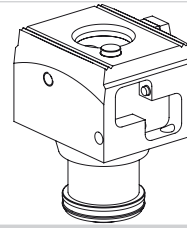
**Presetting adapter
quick-release taper 50**

Tool mounting VDI40
Part no. 10921942



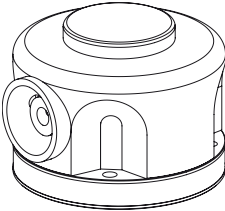
Pre-adjustment block

Basic body
Part no. 10444808



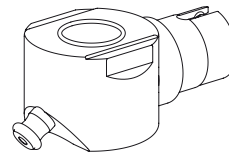
Pre-adjustment block

Adapter tool mounting VDI40
Part no. 10946082



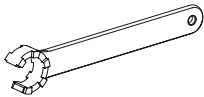
Mounting aid TOOLFIX

Basic body
Part no. 10917422



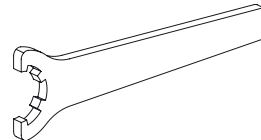
Mounting aid TOOLFIX

Adapter tool mounting VDI40
Part no. 10416978



Chuck Key

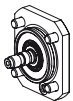
Type E32
Part no. 10174063



Chuck Key

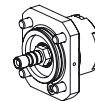
Type ER25
Part no. 10802433

Type ER32
Part no. 10181051



IC-attachment

up to 80bar
Part no. 10687215



IC-attachment

Internal cooling 160 bar
Part no. 10236572

For more information see ixshop.ixworld.com

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