



Jaw turning rings for clamping jaws

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Increase the quality of your workpiece clamping and hence the machining results of your production with INDEX jaw turning rings.

The special geometry of the jaw turning rings enables continuous turning of clamping jaws – both for internal and external clamping. The patented expansion joint ensures even distribution of forces when clamping, delivering optimum results..






Select the appropriate jaw turning ring quickly and easily from the printed mapping table on the rack element or from the operating instructions.

The standard set includes 3 sets of standard clamping pins. They are inserted into the holes of the clamping jaws to ensure safe clamping of the jaw turning rings.

The premium set includes 3 sets of flexible clamping pins. They are inserted into the jaw holes by an eccentric clamping element in the clamping pins to compensate tolerances in the holes when fixing. Reworking the holes in the jaws for precise-fit mounting of the clamping pins is not necessary.

The jaw turning rings are available for different chuck sizes.

If you have further questions, don't hesitate to call us at +49 711 3191-9854 or send us an e-mail to werkzeughalter@index-werke.de

Jaw turning rings	Design	Working range	Part Number
	RotoRi L - Standard		
	29 RotoRi rings Standard clamping pin	Internal and external clamping range up to ø 250 mm	10362531
	RotoRi L - Premium		
	29 RotoRi rings Flexible clamping pins	Internal and external clamping range up to ø 250 mm	10422192
	RotoRi LX - Standard		
	29 RotoRi rings of which 13 in reinforced version Standard clamping pin	Internal and external clamping range up to ø 315mm	10561138
	RotoRi LX - Premium		
	29 RotoRi rings of which 13 in reinforced version Flexible clamping pins	Internal and external clamping range up to ø 315mm	10075969
	RotoRi XL - Standard		
	10 RotoRi rings in reinforced version Standard clamping pin	Internal and external clamping range from ø 315mm to ø 630mm	10059082
	RotoRi XL - Premium		
	10 RotoRi rings in reinforced version Flexible clamping pins	Internal and external clamping range from ø 315mm to ø 630mm	10599037

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