

# Product note

## External/internal cooling lubricant supply

Milling unit, lid convertible to IC 80 bar / 160 bar

Offset set screws

## **Note on applicability**

Illustrations in this publication may deviate from the product supplied. Errors and omissions due to technical progress expected.

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**External/internal cooling lubricant supply**

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**Conversion to internal cooling lubricant supply**

up to 80 bar  
cooling lubricant attachment kit, 10687215, limited dry running..... 5

up to 160 bar  
cooling lubricant attachment kit, 10236572, dry running..... 7

## External/internal cooling lubricant supply

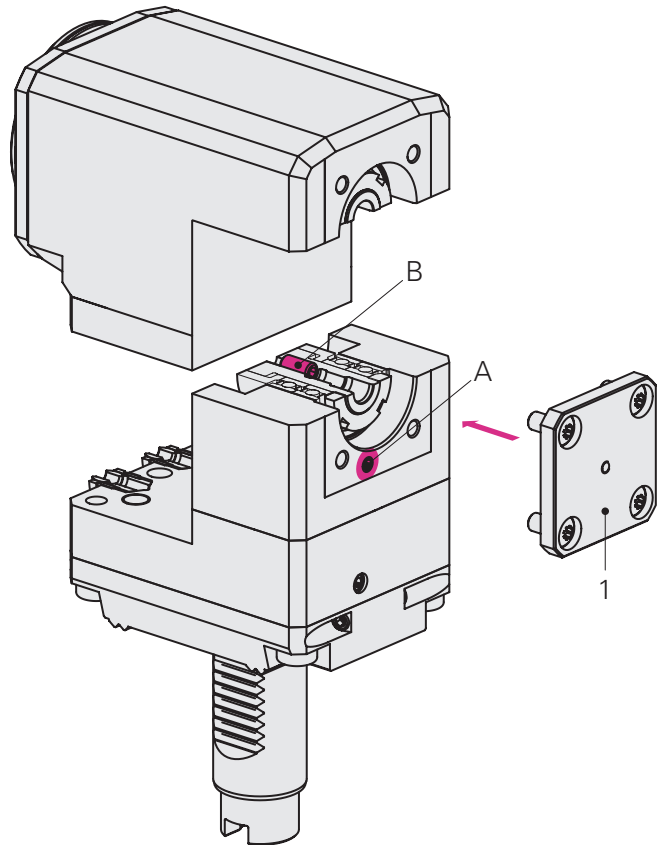
Milling unit, lid convertible to IC 80 bar / 160 bar

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## External cooling lubricant supply

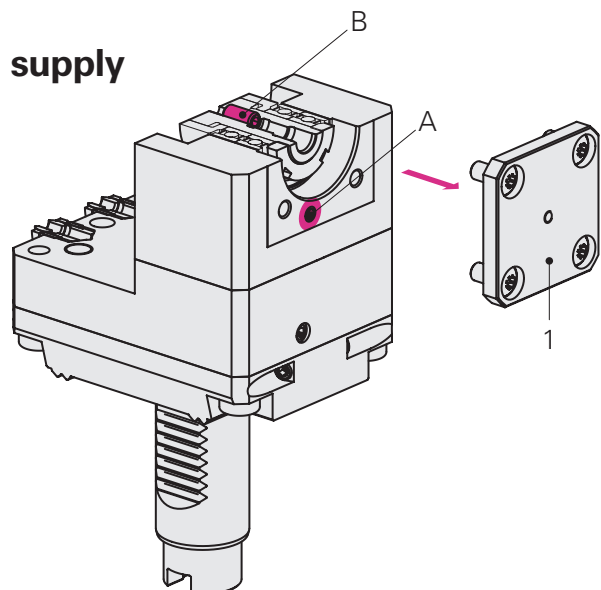
### Delivery condition

Figure may be similar



## Conversion to internal cooling lubricant supply

- Remove the lid (1) of delivery condition



## External/internal cooling lubricant supply

Milling unit, lid convertible to IC 80 bar / 160 bar

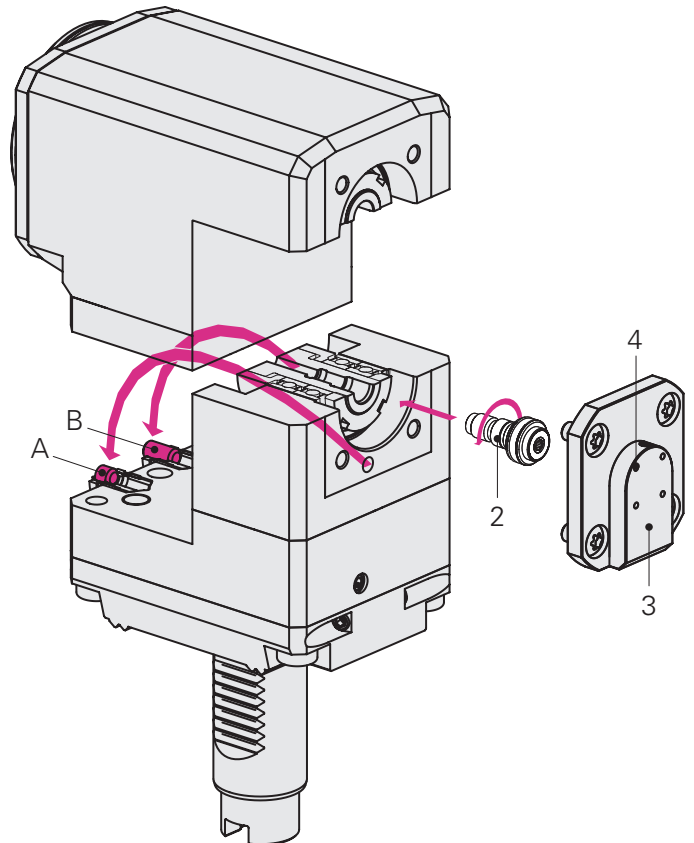
Offset set screws

### Conversion to internal cooling lubricant supply up to 80 bar cooling lubricant attachment kit, 10687215, limited dry running

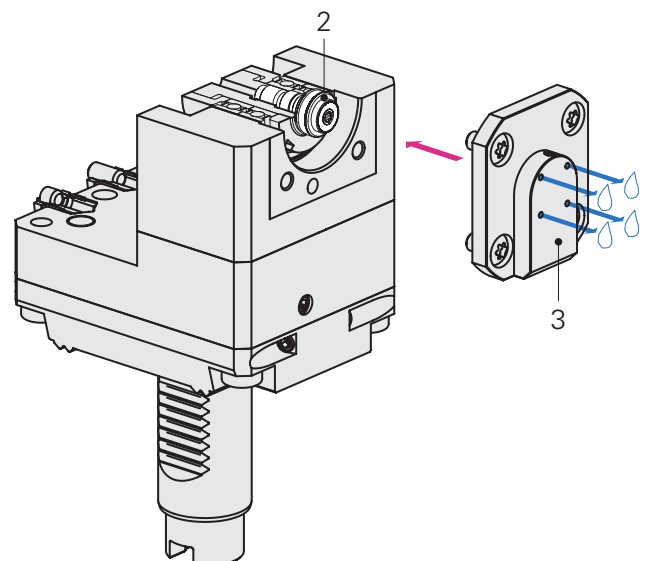
- Shift set screws (A) and (B)
- Screw shaft (2) the cooling lubricant attachment kit into the tool holder spindle (left-hand thread)
- Mount cooling lubricant attachment kit (3)



Cooling lubricant may shortly exit from the 4 leakage holes (4). Should this occur under pressure, check the yellow ceramic disk; it should contact the shaft (2) the cooling lubricant attachment kit after the assembly



If cooling lubricant continues to exit, please contact our tool holder advisers at +49 711 3191-9854.



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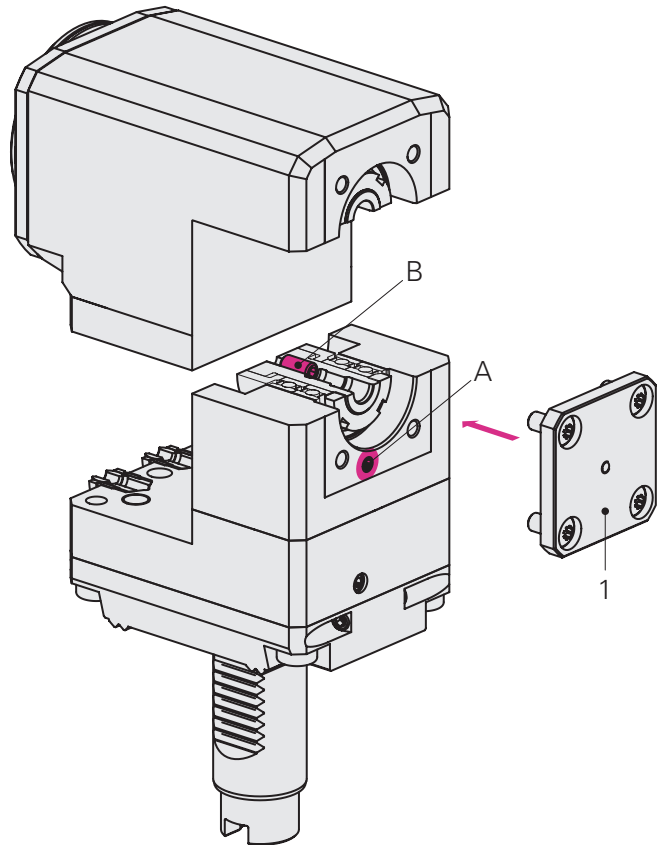
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## External cooling lubricant supply

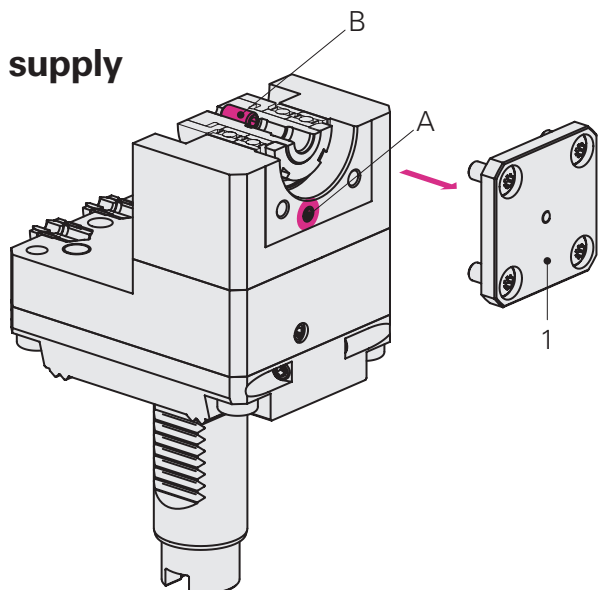
### Delivery condition

Figure may be similar



## Conversion to internal cooling lubricant supply

- Remove the lid (1) of delivery condition



## External/internal cooling lubricant supply

Milling unit, lid convertible to IC 80 bar / 160 bar

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### Conversion to internal cooling lubricant supply up to 160 bar cooling lubricant attachment kit, 10236572, dry running

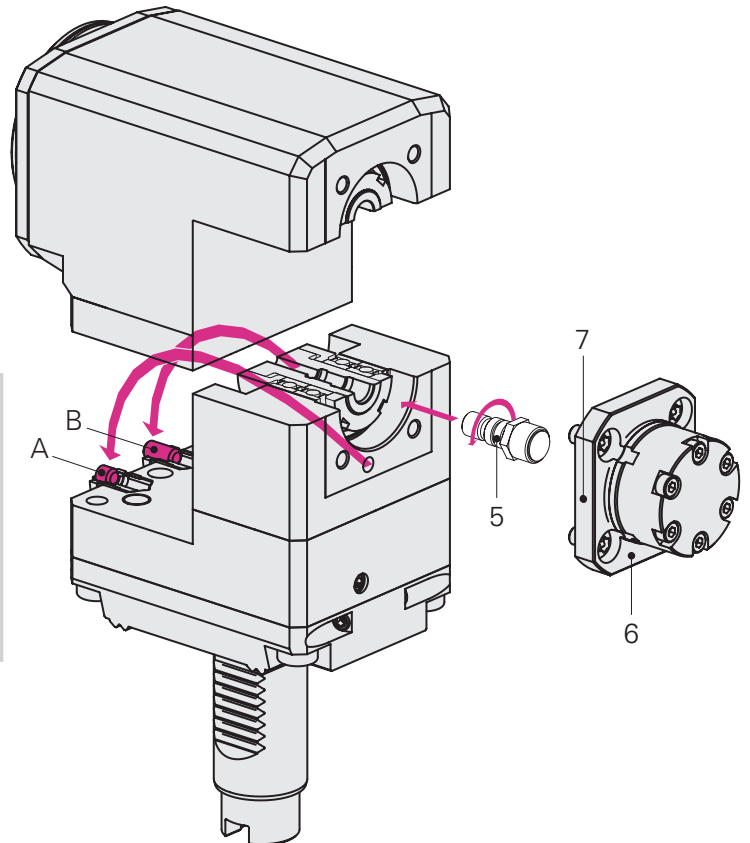
- Shift set screws (A) and (B)
- Screw shaft (5) the cooling lubricant attachment kit into the tool holder spindle (left-hand thread)
- Mount cooling lubricant attachment kit (6)



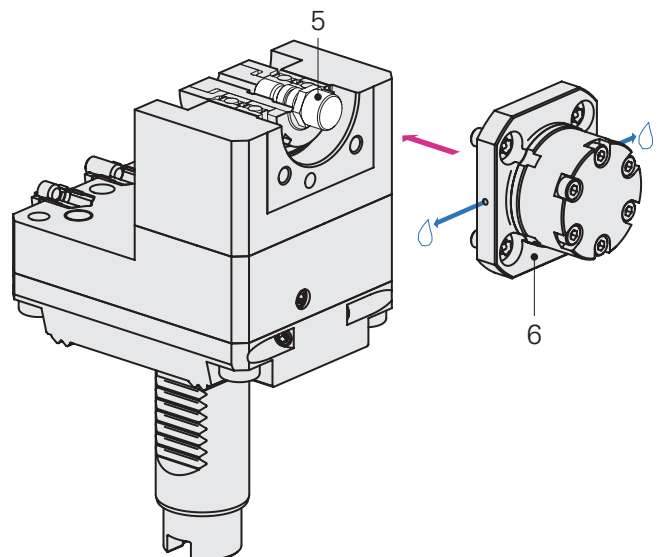
Cooling lubricant may shortly exit from the 2 leakage holes (7)

In case of prolonged exit, remove the tool holder from the turret disk

Charge shaft (5) of cooling lubricant attachment kit briefly with compressed air; reinstall tool holder



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